## Utilities

## PLC/HMI Control System for Ma'ameer Sewage Treatment Plant, Bahrain

## Contact:

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## Solution Partner

SIEMENS
Automation

Solution Partner: Prudent Solutions WLL
Customer: Zohal Contruction / MOW
Segment: Waste Water Treatment

## Requirements of the customer:

- Inaugurated in December-2012, the Ma'meer STP Plant was built on BOOT basis by M/s Zohal Construction with a minimum capacity of $2500 \mathrm{~m} 3 /$ day, serving 500 industrial and service locations in Blocks 633 \& 634 of Bahrain. The plant adopts Membrane Bio- Reactor (MBR) filtration technique to treat sewage water. M/s Watson Khonji Bahrain was the Technical Consultant for this project.
- For the integrated monitoring and control of this plant including sequencing, interlocking, data acquisition, reporting \& alarming - a PLC based Control System was required.


Short description of the solution
S7-300 based Control System with Remote IO's at different plant location, local HMI's \& WinCC SCADA Stations for monitoring the overall Plant operations.


Functional Design Specification PLC Based Control Panel
Ma'Amir Sewage Treatment Plant Project Ref No: C 45110B

> End User: Ministry of Works

Consultant: M/s Watson Khonji Consulting Engineer
Client: M/s Zohal Construction Company W.L.L

Submitted By Prudent Solutions W.L.L

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Sheet 2

Implementation by the Solution Partner:
The primary elements of the offered Control System comprised of: -
> Multiple S7-315-2 with S7-300 IO's and MP-377 Operator Stations
> Interfacing with VFD's, Generator, LV Panel \& Pump Control Starters on Modbus / Profibus

Benefits for the customer:

- De-centralized Architecture
- Easily expandable
- High flexibility and uniformity
- Ease of Operations
- Alarming, Security, Data Logging \& Archiving
- Automatic Reporting Facility


